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|  | Berechnen Sie die optimale Losgröße.   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | |
|  | Warum ist die Berechnung der optimalen Losgröße sinnvoll?   |  | | --- | | Sie ist die ideale Herstellungsmenge, bei der die Kapazität ausgelastet, | | die Durchlaufzeit optimiert und Produktionskosten minimiert sind. | | Schülerindividuelle Antwort | |  | |  | |
|  | Stellen Sie die optimale Losgröße grafisch dar:  https://upload.wikimedia.org/wikipedia/de/7/78/KostenVerlaufKlLosgroessenmodell.png |
|  | Bitte unterstreichen Sie die richtige Lösung  Lösung 1 Lösung 2 Lösung 3  Lösung 4 Lösung 5 Lösung 6 |
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Platz für Ihre Notizen:

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|  |  |  |  |  |  |  |  |  |  |  |  | |  |  |  |  |  | | --- | --- | --- | --- | --- | | Note | Von (gerundet) | Bis (gerundet) | Von (exakt) | Bis (exakt) | | Note 1 | 22,0 | 20,0 | 22,00 | 20,24 | | Note 2 | 19,5 | 18,0 | 20,23 | 17,82 | | Note 3 | 17,5 | 14,5 | 17,81 | 14,74 | | Note 4 | 14,0 | 11,0 | 14,73 | 11,00 | | Note 5 | 10,5 | 6,5 | 10,99 | 6,60 | | Note 6 | 6,0 | 0,0 | 6,59 | 0,00 | |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
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